(English) DM-MBST001-00

# **Dealer's Manual**

| ROAD                          | МТВ         | Trekking |
|-------------------------------|-------------|----------|
| City Touring/<br>Comfort Bike | URBAN SPORT | E-BIKE   |

# **Shifting lever**

**EZ-FIRE Plus** 

ST-EF500 ST-EF510

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## **IMPORTANT NOTICE**

- This dealer's manual is intended primarily for use by professional bicycle mechanics.
- Users who are not professionally trained for bicycle assembly should not attempt to install the components themselves using the dealer's manuals. If any part of the information on the manual is unclear to you, do not proceed with the installation. Instead, contact your place of purchase or a local bicycle dealer for their assistance.
- Make sure to read all instruction manuals included with the product.
- Do not disassemble or modify the product other than as stated in the information contained in this dealer's manual.
- All dealer's manuals and instruction manuals can be viewed on-line on our website (http://si.shimano.com).
- Please observe the appropriate rules and regulations of the country, state or region in which you conduct your business as a dealer.

For safety, be sure to read this dealer's manual thoroughly before use, and follow it for correct use.

The following instructions must be observed at all times in order to prevent personal injury and physical damage to equipment and surroundings. The instructions are classified according to the degree of danger or damage which may occur if the product is used incorrectly.



**DANGER** 

Failure to follow the instructions will result in death or serious injury.



WARNING

Failure to follow the instructions could result in death or serious injury.



**CAUTION** 

Failure to follow the instructions could cause personal injury or physical damage to equipment and surroundings.

### **TO ENSURE SAFETY**

#### **A** WARNING

• Be sure to follow the instructions provided in the manuals when installing the product.

It is recommended to use genuine Shimano parts only. If parts such as bolts and nuts become loose or damaged, the bicycle may suddenly fall over, which may cause serious injury.

In addition, if adjustments are not carried out correctly, problems may occur, and the bicycle may suddenly fall over, which may cause serious injury.



Be sure to wear safety glasses or goggles to protect your eyes while performing maintenance tasks such as replacing parts.

• After reading the dealer's manual thoroughly, keep it in a safe place for later reference.

#### Be sure to also inform users of the following:

• The ST-EF500-L4A/ST-EF500-7R4A/ST-EF500-8R4A/ST-EF510-L4A/ST-EF510-7R4A/ST-EF510-8R4A (4-finger brake levers) brake levers are equipped with a mechanism to make them compatible with V-BRAKE brakes, which contain a power modulator, cantilever and roller brakes.

If the incorrect mode is selected it may result in either excessive or insufficient braking force, which is highly dangerous.

Select the correct mode as shown in the illustrations.

Brake levers with mode switching mechanism can be assembled as shown in the illustrations.

| Mode position   |                  | Applicable brake  |
|---|------------------|---|
| C : Mode position for compatibility with cantilever brakes     R : Mode position for compatibility with roller brakes | C/R position     | <ul><li>Cantilever brakes</li><li>Roller brakes</li></ul> |
| <b>V</b> : Mode position for compatibility with V-BRAKE brakes with power modulator                                   | V position  C.R. | • V-BRAKE brakes with power modulator                     |

- Each bicycle may handle slightly differently depending on the model. Therefore, be sure to learn the proper braking technique (including brake lever pressure and bicycle control characteristics) and operation of your bicycle. Improper use of your bicycle's brake system may result in a loss of control or a fall, which could lead to severe injury. For proper operation, consult a professional bicycle dealer or the bicycle's owner's manual. It is also important to practice riding and braking, etc.
- If the front brake is applied too strongly, the wheel may lock and the bicycle may fall forward, and serious injury may result.
- Always make sure that the front and rear brakes are working correctly before riding the bicycle.
- The required braking distance will be longer during wet weather. Reduce your speed and apply the brakes early and gently.
- If the road surface is wet, the tires will skid more easily. If the tires skid, you may fall off the bicycle; therefore, to avoid this, reduce your speed and apply the brakes early and gently.

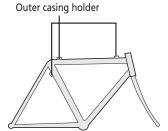
#### **NOTE**

#### Be sure to also inform users of the following:

- Be sure to keep turning the crank during gear shifting.
- Read the dealer's manuals for the front derailleur, rear derailleur, and brake.
- Products are not guaranteed against natural wear and deterioration from normal use and aging.
- For maximum performance we highly recommend Shimano lubricants and maintenance products.

#### For Installation to the Bicycle, and Maintenance:

• When installing the top route type, choose a frame that has three outer casing holders as shown in the illustration on the right.



- Use an outer casing which still has some length to spare even when the handlebars are turned all the way to both sides. Furthermore, check that the shifting lever does not touch the bicycle frame when the handlebars are turned all the way.
- Use the specified cable and cable guide for smooth operation.
- Grease the inner cable and the inside of the outer casing before use to ensure that they slide properly.
- Using a frame with internal cable routing is strongly discouraged as it has tendencies to impair the SIS shifting function due to its high cable resistance.
- A special grease is used for the gear shifting cable. Do not use premium grease or other types of grease, otherwise they may cause deterioration in gear shifting performance.
- If gear shifting adjustments cannot be carried out, check the alignment of the fork ends. Also, check if the cable is lubricated and if the outer casing is not too long or short.

The actual product may differ from the illustration because this manual is intended mainly to explain the procedures for using the product.



# LIST OF TOOLS TO BE USED

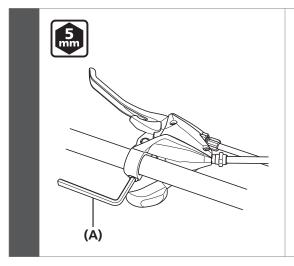
The following tools are needed for installation, adjustment, and maintenance purposes.

| Tool          | Tool            | Tool            |
|---------------|-----------------|-----------------|
| 5mm Allen key | Screwdriver[#1] | Screwdriver[#2] |



# **INSTALLATION**

#### ■ Installation to the handlebars



Secure to the handlebars using the clamp

The tools and tightening torque vary depending on the product.

Tighten to a tightening torque that matches the tool size.

\* Use a handlebar grip with an outer diameter of Ø32mm or less.

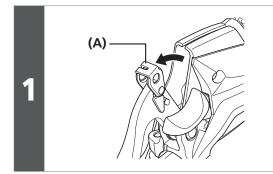
(A) 5mm Allen key

Tightening torque



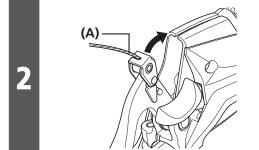
6 - 8 N·m

#### ■ Installation of the brake cable

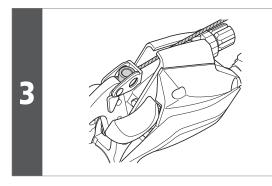


Pull the brake lever in the direction of brake operation.

(A) Cable hook



Set the inner end of the brake cable in the cable hook and pass through the brake cable. (A) Brake Cable

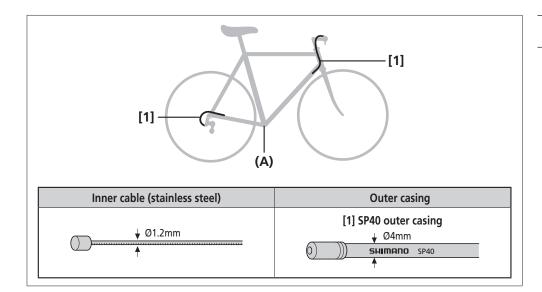


Run the brake cable through the slit to set it in place.

#### INSTALLATION

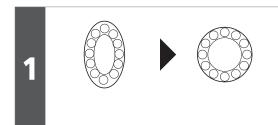
- Installing the shifting cable
- Installing the shifting cable

### Cable used



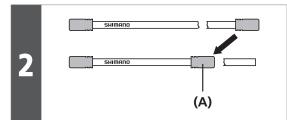
(A) Wire lead

## **Cutting the outer casing**



When cutting the outer casing, cut the end opposite to the end with the marking.

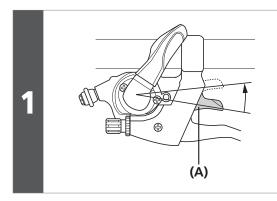
After cutting it, make the end round so that the inside of the hole has a uniform diameter.



Attach the same outer end cap to the cut end of the outer casing.

(A) Outer cap

### Installing to the rear lever

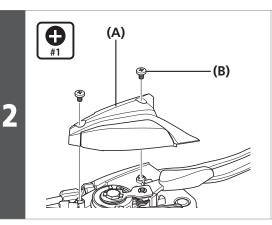


Operate lever (B) at least 7 times to set the lever to the highest position.

(A) Lever (B)



The number of times differs depending on the model.



Remove the screw, and then remove the cover.

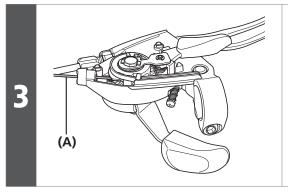
(A) Cover

(B) Screw

Tightening torque



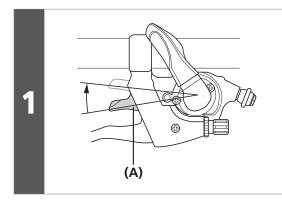
0.25 - 0.5 N·m



Pull out the inner cable as shown in Figure, and then install the new inner cable.

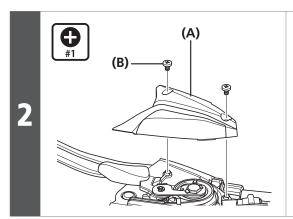
(A) Inner cable

### Installing to the front lever



Operate lever (B) two times or more to set the lever to the lowest position.

(A) Lever (B)



Remove the screw, and then remove the cover.

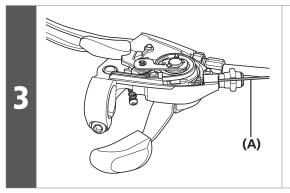
(A) Cover

(B) Screw

Tightening torque



0.25 - 0.5 N·m

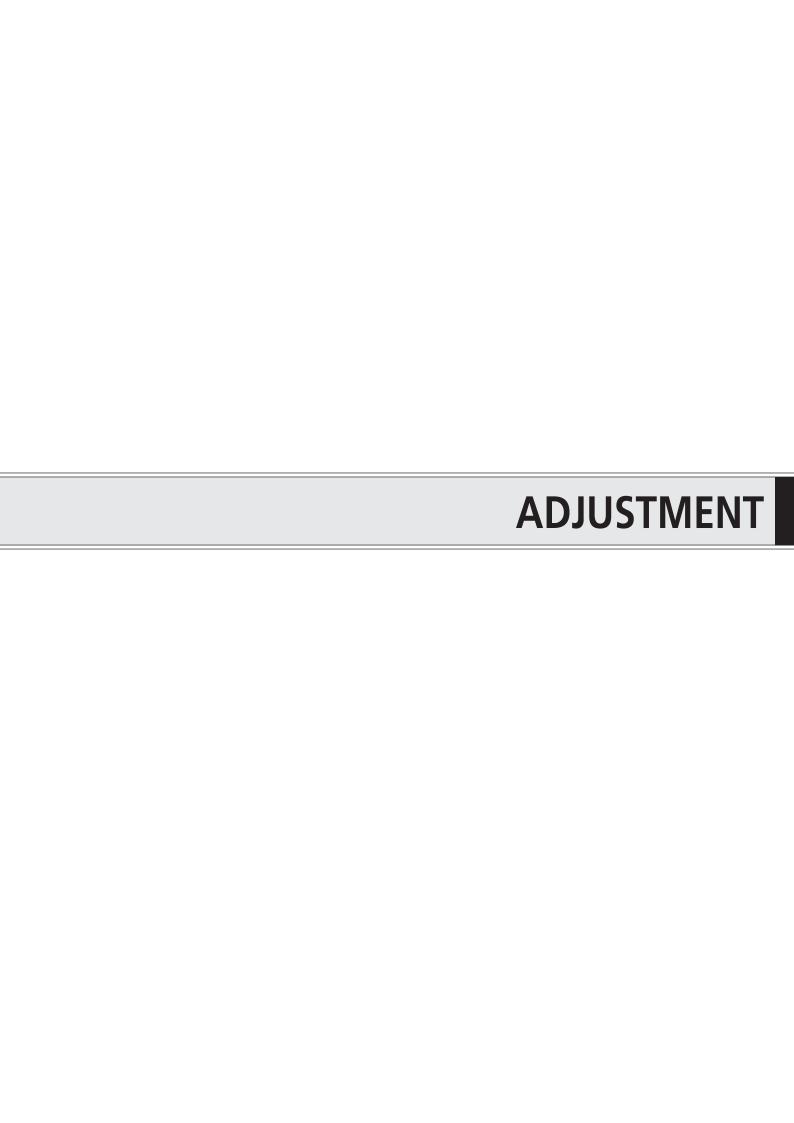


Remove indicator, then pull out inner cable and follow by install new inner cable.

(A) Inner cable

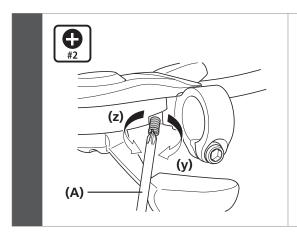
1

Install indicator to rotating body.



# **ADJUSTMENT**

## ■ Lever stroke adjustment



Lever stroke adjustment can be carried out in the following ways.

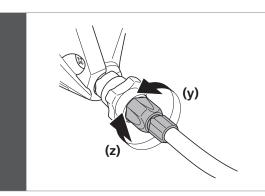
For the tools to be used and adjustment area(s), refer to the following.

- **(y)** Clockwise: The lever stroke becomes smaller.
- **(z)** Counterclockwise: The lever stroke becomes larger.

(A) Screwdriver[#2]

# ■ Adjusting the inner cable

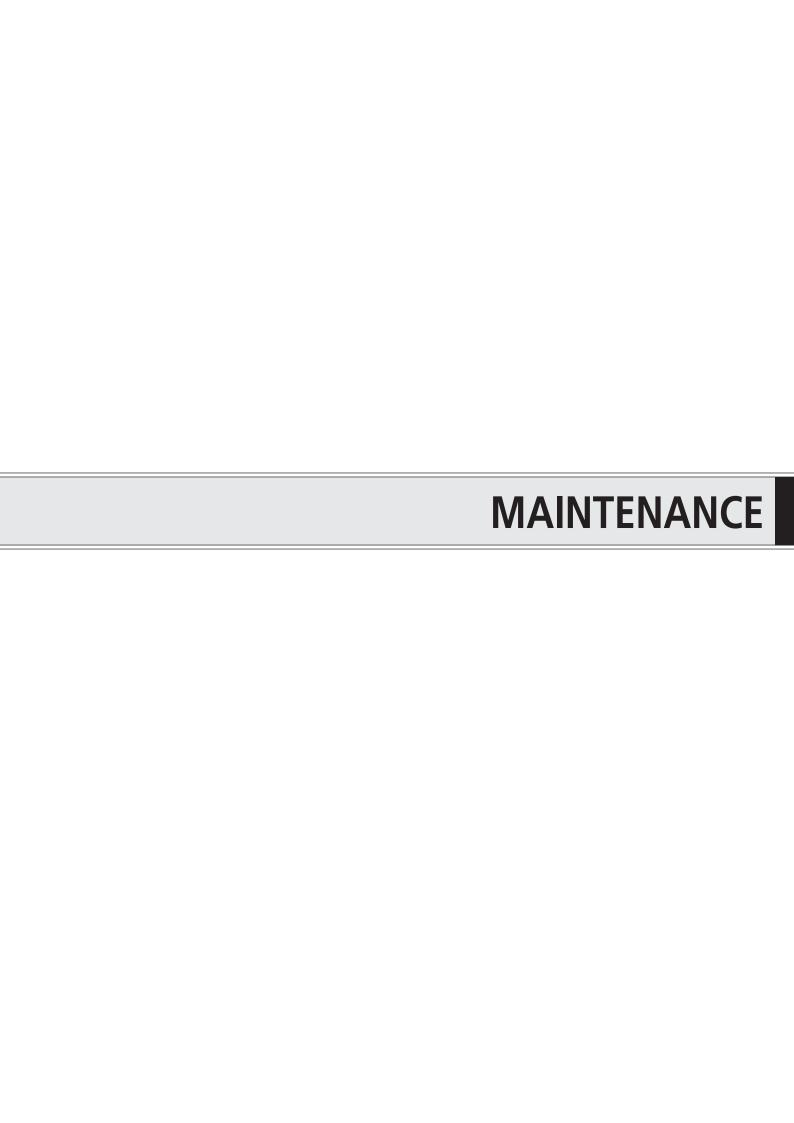
## When a cable adjuster is provided



The adjustment margin for the cable adjuster is five turns from its fully-tightened position.

The adjuster is initially tightened to the point where it is 1 turn loose of the fully-tightened state.

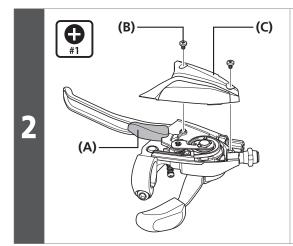
- (y) Loosens (stretches the cable)
- (z) Tightens



# **MAINTENANCE**

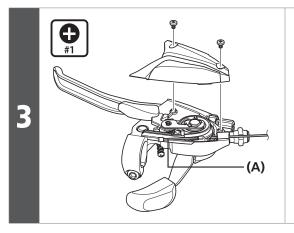
# ■ Replacing the inner cable

Operate lever [B] to set the chain on the smallest chainring and the smallest sprocket.



Unscrew the screws to remove the cover.

- (A) Lever [B]
- (B) Screw
- (C) Cover



Remove indicator, then pull out inner cable and follow by install new inner cable.

(A) Inner cable

Tightening torque

0.25 - 0.5 N·m

Install indicator to rotating body.

# SHIMANO

#### SHIMANO AMERICAN CORPORATION

One Holland, Irvine, California 92618, U.S.A. Phone: +1-949-951-5003

#### SHIMANO EUROPE B.V.

Industrieweg 24, 8071 CT Nunspeet, The Netherlands Phone: +31-341-272222

#### SHIMANO INC.

3-77 Oimatsu-cho, Sakai-ku, Sakai-shi, Osaka 590-8577, Japan

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